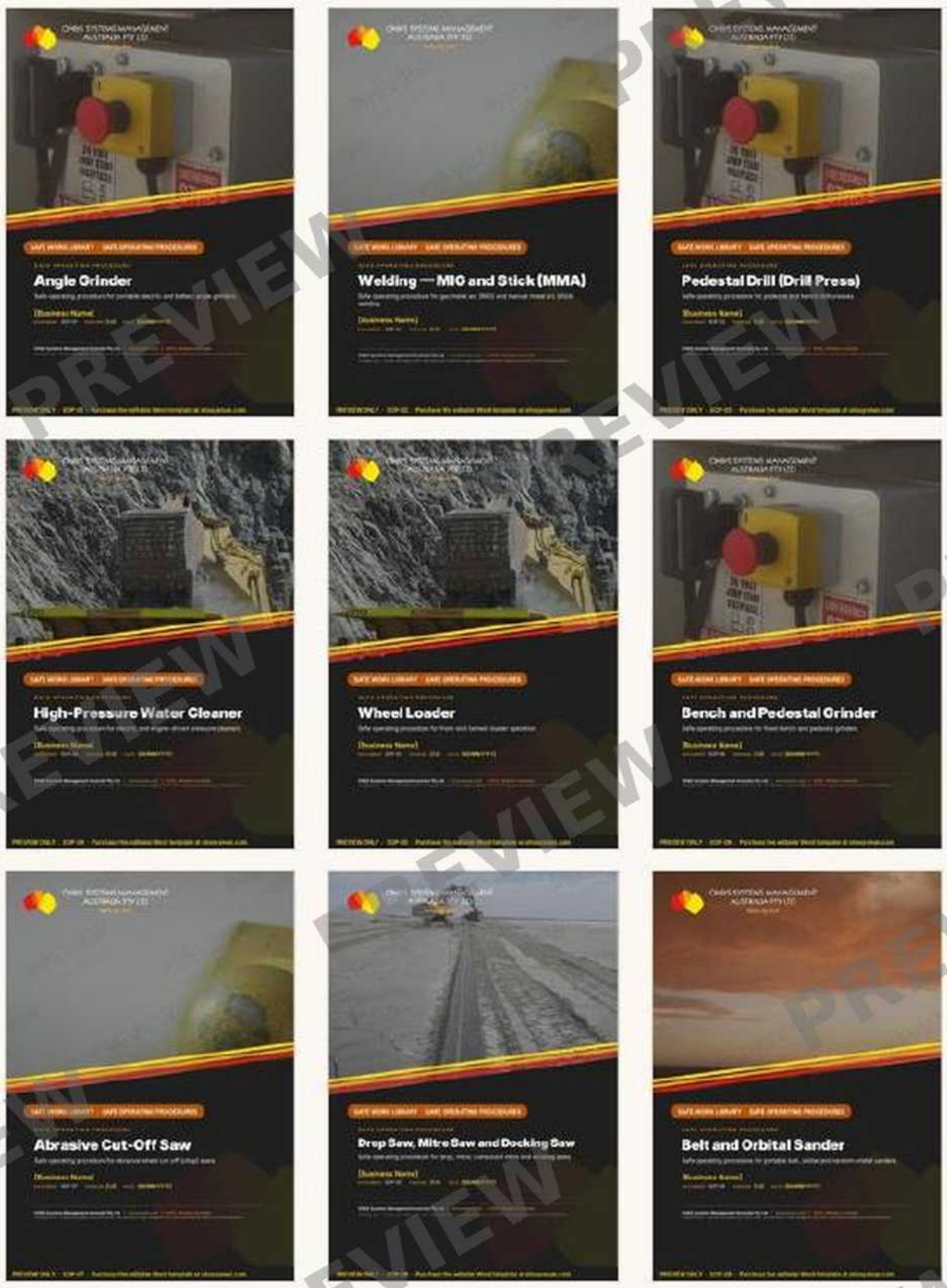
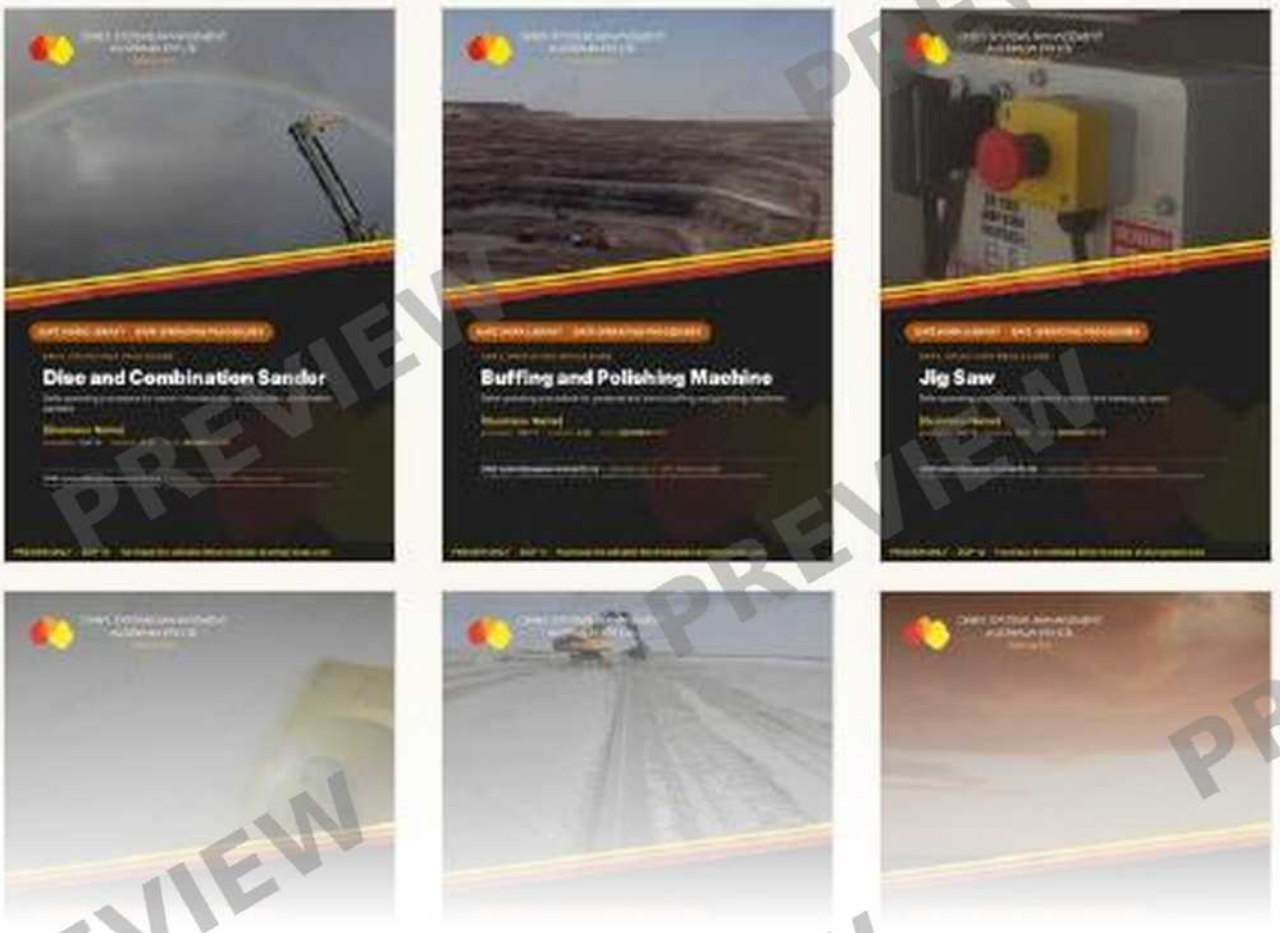


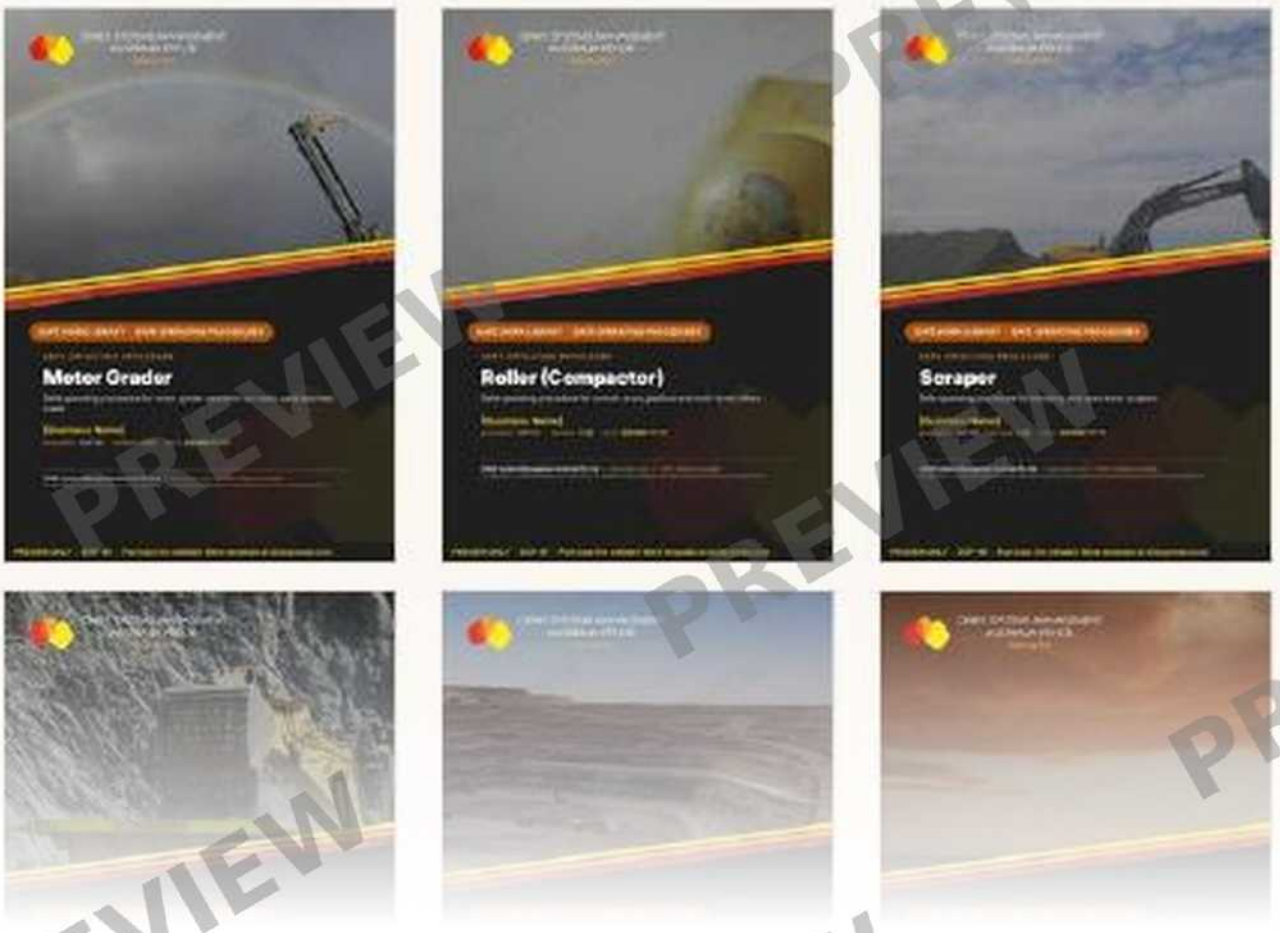
Sample pages follow. The full pack includes every document as editable Word files plus PDF copies.

PREVIEW ONLY · SOP-PACK · Buy the editable Word + PDF templates at ohssysman.com



Sample only — the rest of this document is included in the pack.

PREVIEW ONLY · SOP-PACK · Buy the editable Word + PDF templates at ohssysman.com



Sample only — the rest of this document is included in the pack.

PREVIEW ONLY · SOP-PACK · Buy the editable Word + PDF templates at ohssysman.com

Check	OK	Fault	N/A	Comments / action
WORK AREA				
Combustible materials removed or covered with fire-resistant blankets (distance per your hot work procedure/permit)	☐	☐	☐	
Fire extinguisher and hot work permit in place (where required)	☐	☐	☐	
Welding screens to protect others from arc flash	☐	☐	☐	
Floor dry; work area tidy; no flammable vapours (containers that held flammables are not welded unless made safe)	☐	☐	☐	
Work piece clean (no paint, galvanising, oils or solvents unless controls are in place for the fume)	☐	☐	☐	

2 START-UP

#	Step — what to do	Key safety point — why it matters
1	Put on the PPE. Make sure clothing is dry, has no frayed edges and is free of oil or grease.	Dry FR clothing protects against shock, burns and ignition.
2	Set up screens and turn on fume extraction. Position the extraction hood close to the weld.	Welding fume causes cancer and lung disease — capture it at the source.
3	Connect the work (earth) clamp close to the weld. Open the valve slowly (MIG) and set the flow.	A poor return path can send current through other equipment or people.

Sample only — the rest of this document is included in the pack.

PREVIEW ONLY · SOP-PACK · Buy the editable Word + PDF templates at ohssysman.com

Check	OK	Fault	N/A	Comments / action
New or remounted wheels pass a ring test before fitting (vitrified wheels)	☐	☐	☐	
Wheel face true and not glazed or loaded; dress if needed	☐	☐	☐	
Correct wheel type for the material (e.g. aluminium oxide for steel)	☐	☐	☐	
Grinder bolted down; switch and emergency stop work	☐	☐	☐	
Lead, plug and casing undamaged; current test tag	☐	☐	☐	
WORK AREA				
Floor clear, dry and not slippery around the grinder	☐	☐	☐	
Flammable materials, rags and solvents kept clear of the spark path	☐	☐	☐	
Nobody standing in line with the wheel	☐	☐	☐	
Water pot available for cooling small work pieces	☐	☐	☐	
Good lighting at the wheel	☐	☐	☐	

2 START-UP

#	Step — what to do	Key safety point — why it matters
1	Put on PPE: safety glasses, face shield, hearing protection, roll up loose sleeves, tie back long hair	Gloves, cuffs and hair can be drawn in between the wheel and the work rest

Sample only — the rest of this document is included in the pack.

PREVIEW ONLY · SOP-PACK · Buy the editable Word + PDF templates at ohssysman.com